

Care and Maintenance Guide



3M™ Versaflo™ Faceshields M-200 Series

To maintain protection levels, optimise the effective product life, it is extremely important to carry out regular checks and maintenance.

► Before Each Use

- Inspect for damage and replace if necessary:
 - Face seal – ensure it is inserted properly and free from splits and tears
 - Visor - surround and gasket
 - Forehead seal
 - Head harness
 - Comfort pad/s
 - Replace Peel Off visor covers (if used).

► Record Retention

- Carry out all the 'Before Each Use' inspections and create record of this monthly check.

► After Use

- Clean with cloth dampened with a mild solution of water and liquid household soap.
- Wipe down with 3M™ Face Seal Wipe 504.
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents.

► Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

► Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact 3M Customer Service or your local 3M representative.



Description	Part No.
3M™ Versaflo™ M-206 Respiratory Faceshield, with coated visor and comfort faceseal	M-206
3M™ Versaflo™ M-207 Respiratory Faceshield, with coated visor and flame resistant faceseal	M-207
Accessories and spare parts	
01 Airflow Deflector	M-116
02 Forehead Seal	M-154
03 Head Suspension	M-150
04 Size Reducing Ratchet Comfort Pad	M-953
05 Forehead Comfort Pad	M-957
06 Standard Faceseal	M-935
06 Comfort Faceseal (comes with M-206)	M-936
06 Flame Resistant Faceseal (comes with M-207)	M-937
07 Visor Frame Buttons	M-919
08 Visor Frame Assembly	M-920
09 Visor Gasket	M-921
10 Coated visor – providing chemical and scratch resistance	M-927
11 Peel-Off Visor Covers	M-928
12 Chin Strap	M-959
13 Visor Pivot Kit	M-960
14 Flame Resistant Headtop Cover	M-972
15 Head, Neck and Shoulder Cover	M-976
16 3M™ Versaflo™ Cap Lamp Bracket	M-940
17 Size Reducing Ratchet Comfort Pad	M-956
18 Tinted Peel Off Visor Covers	M-924-25

Note: Products may not be set up or stocked in ANZ. Please contact 3M for availability.



QR-MS-CMP

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QR-MS-VID

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QR-M2-TDS

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3M™ Versaflo™ M-300 Series Helmets

To maintain protection levels, optimise the effective product life, it is extremely important to carry out regular checks and maintenance.

► Before Each Use

- Inspect for damage and replace if necessary:
 - Face seal – ensure it is inserted properly and free from splits and tears
 - Visor - surround and gasket
 - Forehead seal
 - Head harness
 - Comfort pad/s
 - Replace Peel Off visor covers (if used).

► Record Retention

- Carry out all the 'Before Each Use' inspections and create record of this monthly check for the hood.

► After Use

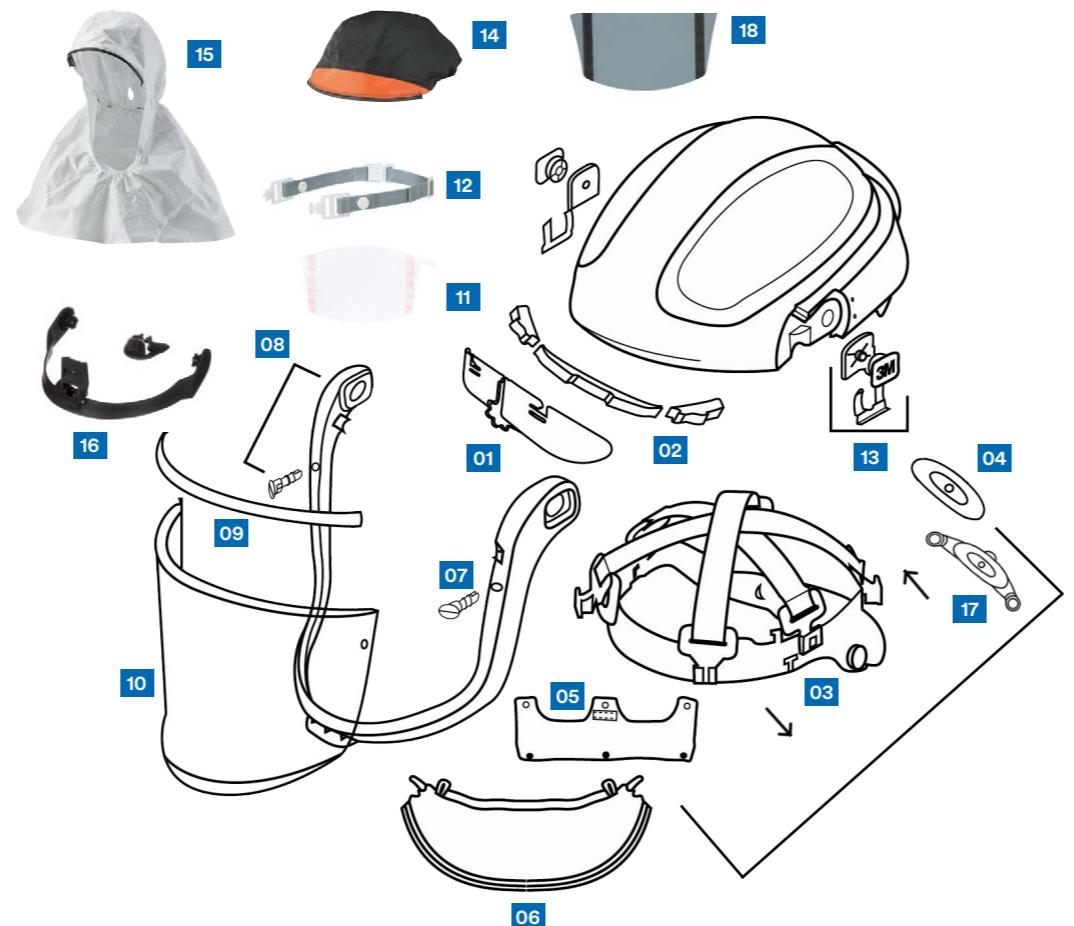
- Clean with cloth dampened with a mild solution of water and liquid household soap.
- Wipe down with 3M 504 Wipes.
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents.

► Ordering Consumables, Repair Parts and Accessories

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► Further Information and Advice

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M-306/M-307

M-307CAP

Description	Part No.
3M™ Versaflo™ M-306 Respiratory Helmet, with Coated Visor and Comfort Face Seal	M-306
3M™ Versaflo™ M-307 Respiratory Helmet, with Coated Visor and Flame Resistant Face Seal	M-307
3M™ Versaflo™ High Impact Helmet M-307 with M-940 Cap Lamp Bracket and reflective tape	M-307CAP
Accessories and spare parts	
01 Airflow Deflector	M-316
02 Forehead Seal	M-350
03 Head Suspension	M-354
04 Size Reducing Ratchet Comfort Pad	M-956
05 Forehead Comfort Pad	M-957
06 Standard Face Seal	M-935
06 Comfort Face Seal (comes with M-306)	M-936
06 Flame Resistant Face Seal (comes with M-307)	M-937
07 Visor Frame Buttons	M-919
08 Visor Frame Assembly	M-920
09 Visor Gasket	M-921
10 Coated visor – providing chemical and scratch resistance	M-927
11 Peel-Off Visor Covers	M-928
12 Chin Strap	M-959
13 Visor Pivot Kit	M-960
14 Flame Resistant Headtop Cover	M-972
15 Head, Neck and Shoulder Cover	M-976
16 3M™ Versaflo™ Cap Lamp Bracket	M-940
17 Headband Back Part Ratchet	M-953
18 Tinted Peel Off Visor Covers	M-924-25

Note: Products may not be set up or stocked in ANZ. Please contact 3M for availability.



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QR-M3-TDS
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3M™ Versaflo™ M-400 Series Helmets

To maintain protection levels, optimise the effective product life, it is extremely important to carry out regular checks and maintenance.



► Before Each Use

- Inspect for damage and replace if necessary:
 - Outer shroud – ensure it is free from tears and its gasket is inserted properly
 - Inner collar
 - Visor frame to jaw gasket
 - Visor - surround and gasket
 - Helmet shell
 - Forehead seal
 - Head harness
 - Comfort pad/s
- Replace Peel Off visor covers (if used).

► Record Retention

- Carry out all the 'Before Each Use' inspections and create record of this monthly check.

► After Use

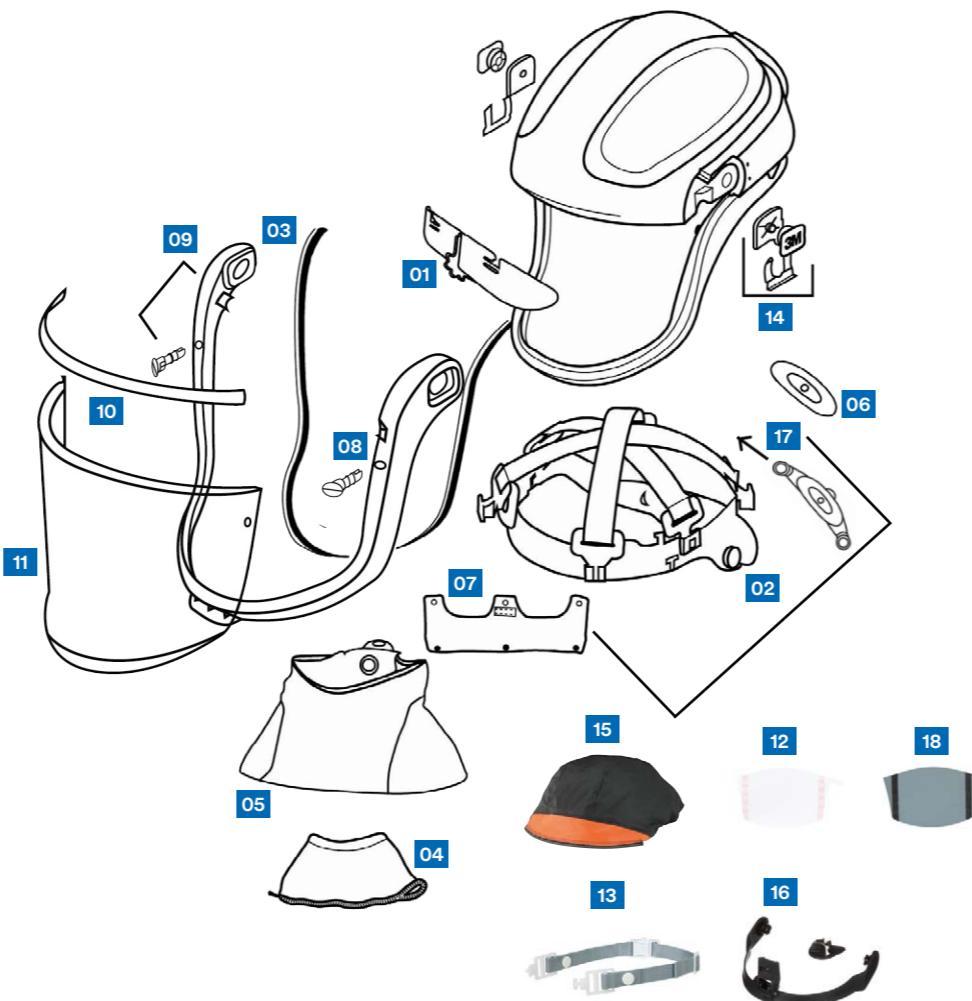
- Clean with cloth dampened with a mild solution of water and liquid household soap.
- Wipe down with 3M 504 Wipes.
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents.

► Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

► Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact 3M Customer Service or your local 3M representative.



Description		Part No.
3M™ Versaflo™ M-406 Respiratory Helmet, with Coated Visor and High Durability Shroud		M-406
3M™ Versaflo™ M-407 Respiratory Helmet, with Coated Visor and Flame Resistant Shroud		M-407
Accessories and spare parts		
01	Replacement Airflow Deflector	M-316
02	Head Suspension	M-350
03	Jaw Gasket	M-441
04	Inner Collar	M-444
05	Flame Resistant Outer Shroud (comes with M-407)	M-447
05	High Durability Outer Shroud (comes with M-406)	M-448
06	Size Reducing Ratchet Comfort Pad	M-956
07	Forehead Comfort Pad	M-957
08	Visor Frame Buttons	M-919
09	Visor Frame Assembly	M-920
10	Visor Gasket	M-921
11	Coated visor – providing chemical and scratch resistance	M-927
12	Peel-Off Visor Covers	M-928
13	Chin Strap	M-959
14	Visor Pivot Kit	M-960
15	Flame Resistant Headtop Cover	M-972
16	3M™ Versaflo™ Cap Lamp Bracket	M-940
17	Headband Back Part Ratchet	M-953
18	Tinted Peel Off Visor Covers	M-924-25

Note: Products may not be set up or stocked in ANZ. Please contact 3M for availability.

QR-MS-CMP	QR-MS-VID	QR-M4-TDS

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Care & Maintenance
Guidance

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M-Series Video

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Tech Data Sheet

3M™ Versaflo™ TR-300+ Powered Air Respirator

To maintain protection levels, optimise the effective product life, it is extremely important to carry out regular checks and maintenance.

► Battery

- Should be immediately charged after receipt of product.

► Before Each Use

- Use indicator button to confirm battery charge.
- Ensure correct filter is fitted.
- If spark arrestor and/or pre-filter are used ensure they are clean.
- Use air-flow indicator to confirm correct flow rate. If ball is below the line at first it may rise further – allow up to 60 seconds for the flow to stabilise. If the ball does not stabilize above the line, a filter change may be required.
- Visually inspect for damage.

► Record Retention

- Carry out all the 'Before Use' inspections and create record of this monthly check.

► After Use

- Clean with cloth dampened with a mild solution of water and liquid household soap.
- Wipe down with 3M 504 Wipes.
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents.

► Every filter change

- Inspect Filter and inner seal and replace if damaged.
- Always properly install the Filter into the Turbo.
- When installed properly, filter label should be visible and legible, with filter cover.

► Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

► Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact 3M Customer Service Helpline or your local 3M representative.



Description		Part No.
01	3M™ Versaflo™ TR-302E+ Powered Air Turbo Unit (complete with Filter Cover and Air Flow Indicator)	TR-302E+
02	3M™ Versaflo™ TR-315+ (TR-315+ Versaflo Starter kit which includes TR-302E+ Air filter unit, BT-30 Breathing Tube, TR-970 Air flow indicator, TR-332 Battery Pack, TR-341A Single station Battery charger, TR-3712E PAPR-P3 Particulate filter, TR-371+ Filter cover, TR-3600 Prefilter, TR-362E Spark arrestor and TR-325 Standard waist belt. Does not include a headtop/hood which is required to be purchased separately)	TR-315+
03	3M™ Versaflo™ Standard Belt	TR-325
04	3M™ Versaflo™ Leather Belt	TR-326
05	3M™ Versaflo™ Easy-Clean Belt	TR-327
06	3M™ Versaflo™ High Capacity Battery Pack	TR-332
07	3M™ Versaflo™ PAPR Cover	TR-381
08	3M™ Versaflo™ Single Station Charger Kit	TR-342A
09	3M™ Versaflo™ 3 Station Battery Charging Cradle Kit	TR-342-3
10	3M™ Versaflo™ Spark Arrestor	TR-362
11	3M™ Versaflo™ Replacement Filter Cover	TR-371+
12	3M™ Versaflo™ Pre-Filter	TR-3600
13	3M™ Versaflo™ Particulate Filter PAPP-P3	TR-3712E
14	3M™ Versaflo™ Particulate Filter PAPR-P3/Nuisance Level* Organic Vapour Filter	TR-3802E
15	3M™ Versaflo™ Particulate Filter PAPR-P3/HF/Nuisance Level* Acid Gas Filter	TR-3822E
16	3M™ Versaflo™ Airflow Indicator	TR-971
17	3M™ Versaflo™ Easy Clean Backpack	TR-927
18	3M™ Versaflo™ Heavy Duty Backpack	BPK-HD

*Nuisance level are exposures below the workplace exposure standard/limit
NOTE: Products may not be set up or stocked in ANZ. Please contact 3M for availability.

QR-TR3-CMP	QR-TR3-VID	QR-TR3-TDS
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3M™ Versaflo™ TR-600 Powered Air-Respirator

To maintain protection levels, optimise the effective product life, it is extremely important to carry out regular checks and maintenance on Powered and Supplied Air Respirators.

► Battery

- Should be immediately charged after receipt of product

► Before Each Use

- Ensure Battery is fully charged
- Ensure Turbo is undamaged
- Ensure Turbo is correctly secured to its belt or backpack
- Ensure Filter is correctly fitted
- Perform airflow check -insert Airflow Indicator Tube. Refer to Turbo user instructions for information
- Perform alarm check. Refer to Turbo user instructions for information

► Record Retention

- Carry out all the 'Before Use' inspections and create a record of this monthly check for the turbo

► After Use

- Clean with cloth dampened with a mild solution of water and liquid household soap
- Turbo may also be worn through a shower to remove further contaminant
- Wipe down with 3M 504 Wipes
- Turbo can also be immersed for cleaning or put in respirator washer for cleaning (using TR-653 Cleaning & Storage Kit)
- Battery can be immersed for cleaning (using TR-653 Cleaning & Storage Kit)
- Refer to user instructions for cleaning information
- Charge Battery (if required)
- Change Spark Arrestor, Pre-Filter and/or Filter (if required)
- Store in a dry, clean area/locker away from direct sunlight, high temperature and solvents

► Every Filter Change

- Inspect Filter and inner seal and replace if damaged
- Always properly install the Filter into the Turbo
- When installed properly, filter label should be visible and legible, with filter cover

► Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

► Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact 3M Customer Service or your local 3M representative.



Description		Part No.
01	3M™ Versaflo™ Powered Air Turbo TR-602E	TR-602E
02	3M™ Versaflo™ Powered Air Turbo Starter Kit TR-619A This Versaflo Starter Kit includes the TR-602E powered air turbo unit, TR-632 battery, BT-30 Breathing Tube, TR-971 Airflow indicator, TR-6600 Pre Filter, TR-662 Spark arrestor, TR-627 Easy Clean Belt, TR-641A single station battery charger. Does NOT include a filter, filter cover, and headtop/hood which are required to be purchased separately.	TR-619E
03	3M™ Versaflo™ Filter Cover TR-6700FC	TR-6700FC
04	3M™ Versaflo™ Particulate Filter TR-6710ANZ	TR-6710ANZ
05	3M™ Versaflo™ PAPR-P3 with nuisance* level organic vapour Filter TR-6110E	TR-6110E
06	3M™ Versaflo™ Filter Cover TR-6100FC	TR-6100FC
07	3M™ Versaflo™ PAPR-A1P3 Filter TR-6310ANZ	TR-6310ANZ
08	3M™ Versaflo™ Filter Cover TR-6300FC	TR-6300FC
09	3M™ Versaflo™ PAPR-A1B1E1HgP3 Filter TR-6580ANZ	TR-6580ANZ
10	3M™ Versaflo™ Filter Cover TR-6500FC	TR-6500FC
11	3M™ Versaflo™ Standard Battery TR-630	TR-630
12	3M™ Versaflo™ High Capacity Battery TR-632	TR-632
13	3M™ Versaflo™ Single Station Battery Charger Kit TR-642A	TR-642A
14	3M™ Versaflo™ 3 Station Battery Charger Kit TR-642-3	TR-642-3
15	3M™ Versaflo™ High Durability Belt TR-626	TR-626
16	3M™ Versaflo™ Easy Clean Belt TR-627	TR-627
17	3M™ Versaflo™ Pre-filter TR-6600	TR-6600
18	3M™ Versaflo™ Spark Arrestor TR-662	TR-662
19	3M™ Versaflo™ Filter Latch Assembly TR-651	TR-651
20	3M™ Versaflo™ Cleaning & Storage Kit TR-653	TR-653
21	3M™ Versaflo™ Heavy Duty Backpack	BPK-HD
22	3M™ Versaflo™ PAPR Cover TR-681	TR-681
23	3M™ Versaflo™ Easy Clean Backpack	TR-927
24	3M™ Versaflo™ Airflow Indicator TR-971	TR-971

*Nuisance level are exposures below the workplace exposure standard/limit

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3M™ Versaflo™ TR-800 Powered Air-Respirator

To maintain protection levels, optimise the product life, it is extremely important to carry out regular checks and maintenance on Powered and Supplied Air Respirators.

► Battery

- Should be immediately charged after receipt of product

► Before Each Use

- Use indicator button to confirm battery charge.
- Ensure correct filter is fitted.
- If spark arrestor and/or pre-filter are used ensure they are clean.
- Use air-flow indicator to confirm correct flow rate. If ball is below the line at first it may rise further – allow up to 60 seconds for the flow to stabilise. If the ball does not stabilize above the line, a filter change may be required.
- Visually inspect for damage.

► Record Retention

- Carry out all the 'Before Use' inspections and create a record of this monthly check for the turbo

► After use

- Clean with cloth dampened with a mild solution of water and liquid household soap
- Turbo may also be worn through a shower to remove further contaminant
- Wipe down with 3M 504 Wipes
- Turbo can also be immersed for cleaning or put in respirator washer for cleaning (using TR-653 Cleaning & Storage Kit)
- Battery can be immersed for cleaning (using TR-653 Cleaning & Storage Kit)
- Refer to user instructions for cleaning information
- Charge Battery (if required)
- Change Pre-Filter and/or Filter (if required)
- Store in a dry, clean area/locker away from direct sunlight, high temperature and solvents

► Every filter change

- Inspect Filter and inner seal and replace if damaged
- Always properly install the Filter into the Turbo
- When installed properly, filter label should be visible and legible, with filter cover.

► Ordering consumables, repair parts and accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

► Further information and advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact 3M Customer Service or your local 3M representative.



Description		Part No.
01	3M™ Versaflo™ TR-802E Intrinsically Safe Powered Air Turbo	TR-802E
02	3M™ Versaflo™ TR-819A IS Starter Kit This Versaflo Starter Kit includes Intrinsically Safe TR-802E powered air turbo unit, TR-830 battery, BT-30 Breathing Tube, TR-6600 Pre filter, TR-627 Easy Clean Belt, TR-971 Airflow indicator, TR-641A single station battery charger and TR-838 battery attachment tool. Does NOT include a filter, filter cover, or headtop/hood which are required to be purchased separately	TR-819E
03	3M™ Versaflo™ High Durability Belt TR-626	TR-626
04	3M™ Versaflo™ Easy Clean Belt TR-627	TR-627
05	3M™ Versaflo™ Battery TR-830	TR-830
06	3M™ Versaflo™ Battery Attachment Tool TR-838	TR-838
07	3M™ Versaflo™ Single Station Battery Charger Kit TR-642A	TR-642A
08	3M™ Versaflo™ 3-Station Battery Charger Kit TR-642-3	TR-642-3
09	3M™ Versaflo™ Pre-filter TR-6600	TR-6600
10	3M™ Versaflo™ Particulate Filter TR-6710ANZ	TR-6710ANZ
11	3M™ Versaflo™ PAPR-P3 with nuisance* level organic vapour Filter TR-6110E	TR-6110E
12	3M™ Versaflo™ PAPR-A1P3 Filter TR-6310ANZ	TR-6310ANZ
13	3M™ Versaflo™ PAPR-A1B1E1HgP3 Filter TR-6580ANZ	TR-6580ANZ
14	3M™ Versaflo™ Filter Cover TR-6700FC	TR-6700FC
15	3M™ Versaflo™ Filter Cover TR-6100FC	TR-6100FC
16	3M™ Versaflo™ Filter Cover TR-6300FC	TR-6300FC
17	3M™ Versaflo™ Filter Cover TR-6500FC	TR-6500FC
18	3M™ Versaflo™ Airflow Indicator TR-971	TR-971
19	3M™ Versaflo™ Filter Latch Assembly TR-851	TR-851
20	3M™ Versaflo™ Cleaning & Storage Kit TR-653	TR-653
21	3M™ Versaflo™ Heavy Duty Back Pack	BPK-HD
22	3M™ Versaflo™ Easy Clean Backpack TR-927	TR-927
23	3M™ Versaflo™ PAPR Cover TR-681	TR-681

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QR-TR8-CMP	QR-TR8-VID	QR-TR8-TDS

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Replace all damaged parts immediately to ensure correct levels of protection.

Note: 3M does not accept responsibility or liability, direct or consequential, arising from reliance upon any information provided and the user should determine the suitability of the products for their intended use. Nothing in this statement will be deemed to exclude or restrict 3M's liability for death or personal injury arising from its negligence or fraudulent misrepresentation.